

# Work Order ID 52819

October 15, 2009 10:19:02 AM



Page 1

Item ID: D350-607-043

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 26/10/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 09/10/15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607	Rev F								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-043 CHG005

*Sales*

*HA for BG 09/10/27*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*9/10/27 WSP*

120

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D350-607  
Seal Support Gusset with Sikaflex -291  
Batch: *11/12811*  
Exp Date: *10/20*

*BR 09-10-29*

*①*

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Item ID: D350-607-043

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 26/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00	2) 804/16/09						
140  Packaging Packaging	Pick Kit  Memo	0.00  0.00							9/10/27 D Sef
150  QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00	2) 804/16/09						

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Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 26/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-043								
	Location: _____								
	Rev G								
170	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/10/09

09/11/02

u 9.10.30

# Picklist Print

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12

Work Order ID: 52819

Parent Item: D350-607-043RevF

Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-16A		Purchased	No			110	Each	97.0000	2.0000			



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	97	
110915	1	
111965	96	

111965 SQ

AN4-13A

Purchased

No

110

Each

327.0000

2.0000



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	327	
107321	1	
107534	5	
107959	23	
109285	37	
110552	66	
110865	3	
111477	9	
111925	7	
112314	176	
17406	0	
51764	0	

112314 9/10/07 SQ (10)

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Work Order ID: 52819



Parent Item: D350-607-043RevF



Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-22A		Purchased	No			110	Each	298.0000	7.0000			
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	298	
104937	8	
107715	5	
108483	85	
111965	200	

108483 SD

AN5-17A		Purchased	No			110	Each	110.0000	4.0000			
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	110	
102140	4	
107939	2	
110625	2	
111965	4	
112314	48	
112385	50	

112314 9/10/27 RCF

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Parent Item: D350-607-043RevF



Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No			110	Each	5,465.000	14.0000			

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5465	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	521	
108827	31	
109249	69	
110523	340	
111279	101	
111916	482	
112314	3776	
16941	0	

110314 9/10/27 @ 54

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Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416L		Purchased	No			110	Each	882.0000	2.0000			

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	882	
107008	54	
108138	4	
108583	42	
110153	382	
112492	400	

110153 9/10/27 @ 12

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Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516		Purchased	No			110	Each	1,760.000	4.0000			

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1760	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	346	
112828	500	

112794 9/10/27 DSP



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Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD8 		Purchased	No			110	Each	1,711.000	2.0000			
Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1711	
107091	9	
108335	11	
110382	48	
110917	3	
111578	340	
112314	500	
112385	800	

111578 sf

AN970-4

Purchased

No

110

Each

85.0000

4.0000



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	85	
104885	3	
107242	3	
107715	1	
108077	2	
108377	19	
111724	3	
112082	5	
112794	49	

112794 9/10/27 @ 54

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Parent Item: D350-607-043RevF

Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2022-101RevN/A		Manufactured	No			110	Each	591.0000	5.0000			

Spacer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST504	591	
45885	391	
50746	100	
52325	100	

45885 SD

D2221RevH		Manufactured	No			110	Each	0.0000	1.0000			
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350 Basket Base

52824

BL 09-10-28 @

D2258-200RevC		Manufactured	No			110	Each	11.0000	1.0000			
---------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

Placard 200lb

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
48350	11	

48350 SD

9/10/27 @ SD

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Parent Item: D350-607-043RevF

Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2332-041RevC1		Manufactured	No			110	Each	19.0000	1.0000			
Lid Prop Assembly 6.69" long												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

572

19

51969

19

51969 SD

D2530RevB

Manufactured

No

110

Each

14.0000

1.0000

Handle Weldment

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

4

51124

4

51124 SD

Main Warehouse

ST506

10

52280

10

D2535RevA

Manufactured

No

110

Each

56.0000

2.0000

Spring

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

56

46580

56

46580 9/10/09 7/10/09 SD

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Parent Item: D350-607-043RevF

Parent Item Name: Heli-Utility-Basket











Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2537RevA1 		Manufactured	No			110	Each	7.0000	2.0000			
Bushing												
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
				Main Warehouse								
				ST				7				
				48532				7				
D2728-3RevB 		Manufactured	No			110	Each	0.0000	2.0000			
Dart Logo label												
D2931RevA 		Manufactured	No			110	Each	963.0000	2.0000			
Bumper												
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
				Main Warehouse								
				ST				963				
				46064				963				
D2989-041RevD 		Manufactured	No			110	Each	0.0000	1.0000			
Basket Lid Assembly												
D2989-043RevD 		Manufactured	No			110	Each	0.0000	1.0000			
Basket Lid Assembly												

48532 SD

22553 SD

46064 SD

15R 09-10-28

BL 09-10-28

52825

52826

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Work Order ID: 52819

Parent Item: D350-607-043RevF

Parent Item Name: Heli-Utility-Basket

Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20600-AD4W3		Purchased	No			110	Each	2,541.000	2.0000			

Cherry Rivets

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2541	
102929	37	
104715	10	
106375	526	
107939	1000	
111636	968	

106375 SD

MS21042L3

Purchased

No

110

Each

3,503.000 2.0000



Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3503	
110844	32	
111274	41	
111668	930	
112314	2000	
112385	500	

111668 9/10/27 SD

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Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	6,397.000	9.0000			
Nut												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

6397

107499

5

108145

4

110450

1

110507

184

111827

5996

112314

142

15924

0

7690

24

8182

41

111827 SD

MS21042L5

Purchased

No

110

Each

1,134.000 4.0000



Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1134

110382

10

111127

4

111636

120

112314

1000

111636 9/10/27 @SD

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Parent Item Name: Heli-Utility-Basket


Start Date: 15/10/2009

Required Date: 26/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS1515H4 		Purchased	No			110	Each	196.0000	2.0000			
Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	196	
111294	96	
111525	100	

k607-043RevCHG005

Manufactured

No

140

Each

0.0000

1.0000



Pk Kit - D350-607-043

111294 SD  
B 51948 C 4/10/2009